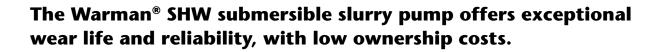
WARMAN[®] Centrifugal Slurry Pumps

SHW Submersible Slurry Pump Excellent Minerals Solutions





Built to Last

The design process of the Warman[®] SHW pump makes extensive use of finite element stress analysis and state of the art CFD modeling to achieve rugged, dependable solids handling capability at low cost.

A heavy duty all chrome wet end powered by a motor designed and built by Weir Minerals for the most demanding applications makes the Warman[®] SHW pump one of the most dependable, long lasting submersible pumps you can buy.



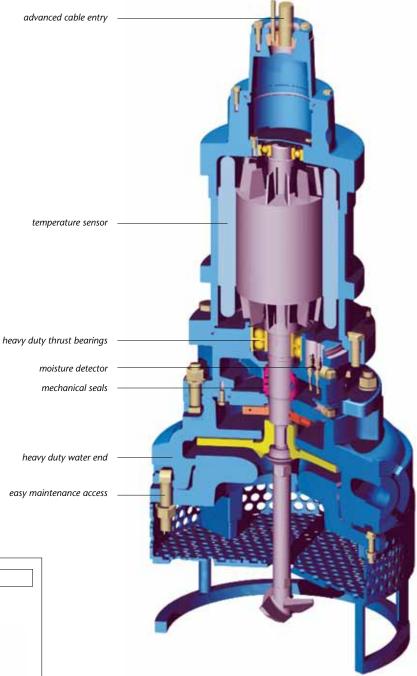




The Warman[®] SHW pump has a unique combination of features not found in any other submersible slurry pump.

Warman® SHW pump design features

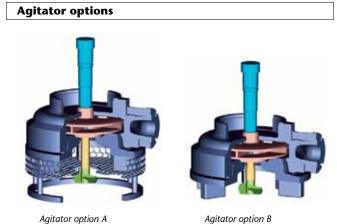
- Temperature sensor Winding thermostats protect the motor by sending a signal to a customer-supplied relay that can be used for sounding an alarm or shutting down the unit if internal temperatures exceed safe operating limits.
- Moisture detector A twin electrode system provides double protection by detecting moisture intrusion in both the motor housing and the mechanical seal chamber.
- Mechanical seal The Warman® SHW pump incorporates a balanced double-seal arrangement in which both sets of seal springs are enclosed in the oil reservoir. Silicon carbide seal faces are subject to submergence pressure only, for greatly extended wear life. Heavy duty thrust bearings and shaft are designed to eliminate shaft deflection problems in high density slurries.
- Heavy-duty water end Standard high chrome iron construction coupled with heavy section thickness provides the ultimate in protection against abrasive wear in heavy slurries.
- Easy maintenance access T-bolt construction allows rapid disassembly of the pump end for maintenance access. The heavy-duty impeller is not screwed on, but keyed to the shaft for easy removal and provides protection against movement during reverse rotation.
- **Optional agitator** A robust agitator can be fitted to the impeller eye allowing the pump to agitate high concentrations of solids.



Agitator Options

Two different agitator options are offered depending upon solids type.

Agitator design option A allows more complete removal of fine solids. Agitator design option B aggressively agitates larger solids from the sump floor.



Optional features allow customers to tailor the Warman® SHW pump to specific applications, resulting in the ultimate in heavy duty performance.

Optional features

- Cooling jacket allows for continuous pump ٠ operation with the motor un-submerged
- Suction saver prevents clogging in sumps where tramp material or very large solids are present
- Quick disconnect guides the Warman[®] SHW pump ٠ into the sump with automatic connection to discharge piping
- Discharge elbow in high chrome iron with heavy wall thickness allows for longer life in heavy slurries
- ٠ Sparger ring allows for improved removal of larger solids by spraying high pressure liquid back into the sump
- Slide bracket allows for easier installation on-site ٠ and provides consistent positioning of the pump in your sump

Applications

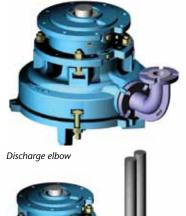
- Mine dewatering .
- Red mud recovery
- Clarifier sludge
- Coke quench .
- Mill scale
- Seawater/sand slurry
- Clean-up sumps
- Lime slurry
- Skimming pit
- Coal pile runoff
- Kaolin clay

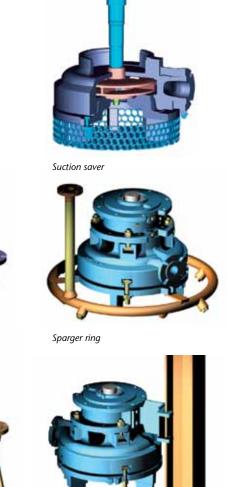
- Thickener drain
- Bottom ash overflow
- Pond water return •
- Black liquor
- Red mud decanting •
- Boiler blowdown •
- Coal fines recovery



Cooling jacket

Quick disconnect





Side bracket

Materials of construction					
Part	Material	Specification			
Casing	A05 Chrome	ASTM A532, Class III, Type A			
mpeller	28 HC	ASTM A532, Class III, Type A			
mpeller nut	450 HT	ASTM A564, Hardened			
Shaft	416 SS	ASTM A582, Type 416			
asteners	316 SS	ASTM A193, Grade 8BM			
Aotor housing	Cast Iron	ASTM A48, Class 30			
Agitator (opt)	A05 Chrome	ASTM A532, Class III, Type A			
haft extension (opt)	17-4 PH	ASTM A564			

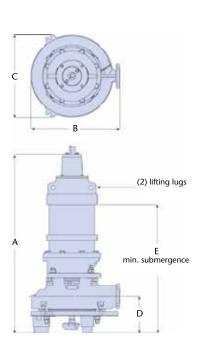


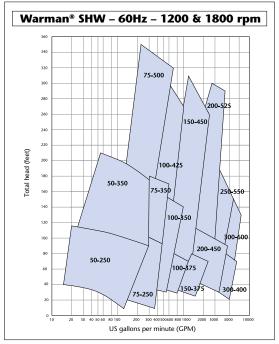
Warman® SHW pump installation, replacing a horizontal pump in a tailings dewatering application

- Fly ash sump

- Magnetite recovery
- Precipitator slurry
- Chlorinated thickener

Compare weight, compare features, compare performance the Warman[®] SHW pump is a cost effective solution for your slurry pumping requirements.





210 motor frame dimensions						
Pump	A inches/mm	B inches/mm	C inches/mm	D inches/mm	E inches/mm	weight pounds/kg
50-250	38.5/978	22.2/565	20.5/520	7.5/191	24.6/625	850/386
75-250	38.9/988	24.2/615	22.4/570	7.9/201	25.0/635	985/447

250 motor frame dimensions						
Pump	A inches/mm	B inches/mm	C inches/mm	D inches/mm	E inches/mm	weight pounds/kg
50-350	47.3/1200	25.0/635	22.1/562	9.6/245	32.6/829	1400/635
75-350	47.3/1200	25.6/650	22.1/562	9.6/241	32.6/829	1450/658
100-350	48.3/1225	26.9/683	22.2/565	10.5/266	33.6/854	1500/680
100-375	48.7/1235	27.3/693	24.1/613	10.9/276	34.1/866	1600/726

280 motor frame dimensions							
Pump	A inches/mm	B inches/mm	C inches/mm	D inches/mm	E inches/mm	weight pounds/kg	
50-350	55.9/1419	25.0/635	22.1/562	9.6/245	39.6/1006	1800/817	
75-350	55.7/1416	25.6/650	22.1/562	9.5/241	39.5/1004	1850/840	
100-350	56.7/1441	26.8/680	22.2/565	10.5/266	40.5/1029	1900/861	
100-375	57.1/1451	27.3/693	24.1/613	10.9/276	40.9/1038	2000/907	
150-375	62.2/1580	35.4/898	28.3/720	15.6/395	46.1/1170	2200/998	
150-450	61.0/1550	35.7/906	29.6/753	14.7/373	44.7/1136	2500/1134	

Pump	A inches/mm	B inches/mm	C inches/mm	D inches/mm	E inches/mm	weight pounds/kg
75-500	82.5/2095	32.8/835	28.0/712	10.4/265	48.5/1232	3500/1588
100-425	76.1/1933	34.0/864	25.6/651	11.9/303	49.4/1255	3530/1602
150-450	79.3/2016	35.6/906	29.6/753	14.7/373	52.5/1336	3625/1645
200-450	82.9/2106	39.8/1010	31.2/791	15.8/402	56.2/1427	3760/1706
200-525	81.5/2071	40.8/1036	33.5/852	15.5/394	54.8/1393	3922/1779
250-550	83.9/2132	48.2/1223	38.9/990	16.6/422	57.2/1452	4655/2112
300-400	84.6/2149	49.1/1248	35.7/907	16.9/430	58.5/1488	4137/1877

440 motor frame dimensions							
Pump	A inches/mm	B inches/mm	C inches/mm	D inches/mm	E inches/mm	weight pounds/kg	
150-450	103.5/2629	35.6/906	29.6/753	14.7/373	63.2/1605	7370/3343	
200-450	104.5/2655	39.7/1010	31.2/791	15.8/402	64.2/1631	7500/3402	
200-525	103.2/2621	40.8/1036	33.5/852	15.5/394	62.8/1595	7670/3480	
250-550	106.5/2706	48.2/1223	38.9/990	16.6/422	65.5/1664	8400/3811	
300-600	116.2/2951	51.7/1314	43.5/1105	19.2/489	75.8/1925	8700/3947	

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